



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2583

Job Sheet 172779



Part No: D2583

Job Qty: 30 ea

Part Name: Latch Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/21/18

Job Tracking No:

Due Date: 3/7/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV B IPP: C 00.11.01 Removed P/O for Powder Coat- in house process DM IPP: D

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea	3/6/18	3/6/18	0.00	0.00	Start Up Waterjet		pc 18/03/29
100	Waterjet	30 pcs	3/6/18	3/6/18	0.00	0.75	Waterjet1		pc 18/03/29
120	QC	30 pcs	3/6/18	3/6/18	0.00	0.00	QC8		pc 18/03/29
130	Brake NC	30 pcs	3/6/18	3/6/18	0.01	0.93	Brake NC 1		DAS 18/03/29
140	QC	30 pcs	3/6/18	3/6/18	0.00	0.00	QC5		38
150	HandFinish	30 pcs	3/6/18	3/6/18	0.00	0.50	HandFinish1		SA 18-04-03
160	Powdercoat	30 pcs	3/7/18	3/7/18	0.00	0.37	Powdercoat1		BR 18-04-03
170	QC	30 pcs	3/7/18	3/7/18	0.00	0.00	QC3		11 APR 04 2018
180	Packaging	30 pcs	3/7/18	3/7/18	0.00	0.00	Packaging3		APR 05 2018
190	QC21-SA	30 Ea	3/7/18	3/7/18	0.00	0.00	QC21		21 APR 05 2018

Part Op 100 - 1-Cut as per Dwg D2583

Descriptions: 130 - Deburr Form on CNC Brake as per Dwg D2583

160 - START TIME: 8:10

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M5052H32S.040	5052-H32 .040 Sheet	3.5070 sf (.1169 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M5052H32S.040	4	25	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Latch Bracket	3.380inches ± 0.010	3.390 3.370		
2	Latch Bracket	0.907inches ± 0.010	0.917 0.897		
3	Latch Bracket	1.725inches ± 0.010	1.735 1.715		
4	Latch Bracket	0.125inches ± 0.010	0.135 0.115		
5	Latch Bracket	0.980inches ± 0.010	0.990 0.970		

Plex 2/21/18 4:04 PM Dart.Gagnon.Michelle



Container No: S056768



Part: D2583

Job No: 172779

Serial No/Batch: S056768

Revision:

Inspector:

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Date: 03/29/18